PRODUCT OVERVIEW:
The Ideal-Pak PERFORMANCE Line is the economical Semi-Automatic Filling solution. Electronic net weight filling, pneumatic controls, Rice Lake touch pad weight control, single or double filling positions and a variety of closing options handle a wide variety of applications and container sizes.

STANDARD PRODUCT FEATURES
• Fill by Weight
• Top Fill*
• Pints, Quarts, Through 5 Gallon Metal or Plastic Containers
• Crimp 5 Gallon metal lids (with crimper option - not shown)
• Press seal 1 to 5 Gallon plastic lids (with press plate option - shown)
• Close pint and quart size metal or plastic lids
• Rice Lake Weight Controller with Touch Pad Controls
• Automatic Indexing Conveyor
• Heavy-duty Casters with locks for portability
• Rigid Steel Frame Construction

May be covered by one or more of the following U.S. Patents: #5,505,233, #5,823,406, #6,148,877, #6,595,250

CONTAINER SIZE

<table>
<thead>
<tr>
<th>Small Containers</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2 Pint</td>
</tr>
<tr>
<td>Pints</td>
</tr>
<tr>
<td>Quarts</td>
</tr>
<tr>
<td>Gallons</td>
</tr>
</tbody>
</table>

INDUSTRIES SERVED

Paints & Coatings
Chemicals
Lubricants
Food & Beverage
Automatic Electronic Net Weight Liquid Filling Machine

MACHINE SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrical</td>
<td>110 VAC, 1Ø, 60HZ</td>
</tr>
<tr>
<td>Air (per head)</td>
<td>5 CFM @ 80 PSI (Clean Dry Air)</td>
</tr>
<tr>
<td>Speed*</td>
<td>1 Head</td>
</tr>
<tr>
<td>Pints</td>
<td>6-10 CPM</td>
</tr>
<tr>
<td>Quart - 1 Gallon</td>
<td>4-8 CPM</td>
</tr>
<tr>
<td>5 - 6 Gallon</td>
<td>2-4 CPM</td>
</tr>
<tr>
<td>Accuracy</td>
<td>± .10 lbs</td>
</tr>
</tbody>
</table>

*Fill rates will vary depending on container size, container shape, fill opening, accuracy required, product supply, as well as individual product characteristics and operation mode.

OPTIONS

- Additional Fill Carts (up to 2 heads)
- Additional Product Contact Parts
- Air Diaphragm Pump Control
- DFS® Upgrade (Limited Nozzles)
- Extended Plug & Bottom Up Filling
- Flush Trough for Remote Cleaning
- Gravity Roller Conveyors
- Hand Capper
- Lagable Level Pads
- Nitrogen Purge Controls
- Friction Lid Press Plate
- Product Contact Parts Mounted on Fill Cart
- Purgeable Instrument Bezel (Shown)
- Recommended Spare Parts Package
- Remote air operated Flush Control Box for Filling Module
- Sanitary Product Contact Parts
- Type X NFPA 496 Control Module (Shown)

ABOUT IDEAL-PAK

Ideal-Pak Liquid Filling Machines are designed to increase your yields, productivity and efficiency. Choose from Automatic to Semi-Automatic or Manual Configurations to fill small containers up to drums and totes. Ideal-Pak customers are in the paint and coatings, lubricants, chemicals and food & beverage industries.

Choose Ideal-Pak for a wide variety of closing machines, lid placers and precision nozzles, plus parts and service.

Subject to changes and modifications without notice.