

Filling & Packaging Line Solutions

Industry Solutions Since 1949

PREFERRED
Semi-Automatic Filling Machine
E-Series

This Net Weight filling machine is IDEAL for packaging two drums or pails at once. Place the drums or pails on the scale platform. Position the container openings under the nozzles. Press the "Fill" function, the nozzles lower to the bottom of the containers, filling begins and increases to full flow speed. Product filling slows when the dribble set point is reached. Move the containers off the scale by fork lift or by optional rollers to an accumulation conveyor.

FEATURES

- PanelView 550 Operator Interface
- Dribble cycle increases accuracy
- · Allen -Bradley PLC for machine control
- · Zinc plated frame









MANUFACTURING & SALES CORF

Ideal Manufacturing & Sales Corp.
4607 Dovetail Drive • Madison, WI 53704
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May be covered by one or more of the following U.S. Patents: #5,505,233, #5,823,406, #6,148,877, #6,595,250







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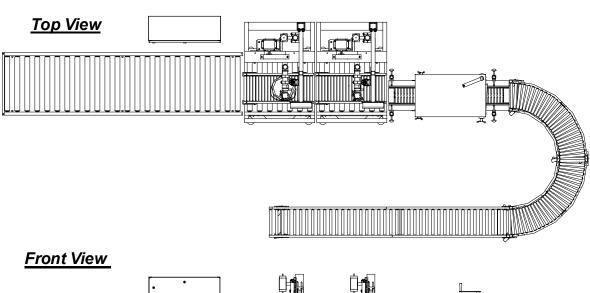
| Machine Specifications | | |
|--|--------------------------------|---------------|
| Electrical | 120 VAC, single phase, 60 Hz | |
| Air | 5 CFM @ 80 PSI (clean dry air) | |
| Container Size | 5 to 55 Gallon Drums | |
| Speed* | 55 Gallon | 1 - 3 Minutes |
| | 5 Gallon | 3 - 6 CPM |
| *Fill rates will vary depending on container size, container shape, fill opening, accuracy | | |

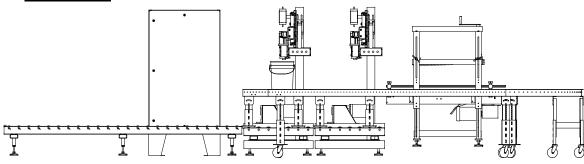
required, product supply, as well as individual product characteristics.

OPTIONS

- Type X Purge System
- Valve, Regulator and Lubricator to control air diaphragm pump/tranquilizer
- Flush Attachments connect to the nozzle for enclosed cleaning
- Several nozzle configurations including capillary, plug, cone and probe
- Gravity or Powered Roller Conveyors
- Connectivity to Factory Automation
- Single Head Model Available

Since we continuously strive to improve our products, we reserve the right to make changes and modifications without notice.









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